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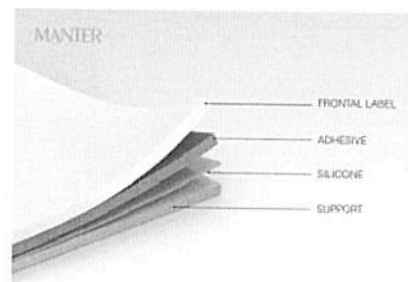
**MANTER**

FREELIFE MERIDA WHITE SH-6020 PLUS CB80  
3170229511

Edit: 12

Approval date: 29-09-2014

Belongs to the collection:  
NEW Sommelier & Gourmet



**Front Label**

Reference	FREELIFE MERIDA WHITE
General characteristics	Premium quality recycled paper with a felt-marked finish. Due to the nature of the raw material used, there may be the small impurities and/or slight variations in tone and appearance which are normal in a natural product.
Grammage (gr/m2) ISO 536	100
Thickness (µm) ISO 534	140
Whiteness (%) ISO 2470	90
Dry opacity (%) ISO 2471	94
Wet opacity (%) ISO 2471	86
Cobb (gr/m2)	25

**Adhesive**

Reference	SH-6020 PLUS
General characteristics	Water-based permanent acrylic adhesive. Good adhesion to wet surfaces at low temperatures. Especially designed for glass containers, with excellent resistance to immersion in water/ice. The research centre ISEGA has given the adhesive SH-6020 Plus approval according to the European requirements for indirect contact with foodstuffs and compliance with the rules of the Code of Federal Regulations, FDA, 21 CFR Ch.I(April 1, 2013 edition) 175.105. According to the FDA regulations the adhesive must be separated from the foodstuffs by a functional barrier.
Tack (N) glass FTM-9	>11
Cohesion (h) 1kg FTM-8	>2
Labelling temperature (°C)	>5°C
Usage temperature (°C)	-10°C / +75°C

**Support**

Reference	CB80
General description	Supercalendered glassine paper, white.
Grammage (gr/m2) ISO 536	78

**Additional information**

Due to the high stiffness of this product, it is not recommended for labelling small diameter curved surfaces (bottle neck labels,...). We recommend the reels to be wound with the face side out. The test of resistance to immersion in water-ice is carried out by sticking a blank(unprinted) label on a standard glass bottle. Five days after the label is stuck on, it is submerged in an ice bucket containing icy water for a minimum period of 4 hours and its resistance to immersion is checked.

**Uses and applications**

Specially designed for product labels of high added value bottled in glass (wine, licquors, champagne, oil, water,...)

**Shelf life**

2 years, under storage conditions as defined by FINAT section 2.5 (20-25°C, 40-50% RH)

Thickness (um) ISO 534

67

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Tensile strength MD/CD (KN/m) ISO 1924 MD(KN/m) >6,8 CD (KN/m) >3,0

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